

## **ARCHITECTURAL 5-PLY PARTICLE BOARD DOOR / LIGHT COMMERCIAL DOOR**

**BONDED TO CORE - NON-RATED OR 20-MINUTE  
GRADE A HARDWOOD VENEER**

Haley Bros entry level architectural door. **Available in Rotary Natural Birch and Plain Sliced Red Oak faces.** High grade for total door performance and appearance. Interior use only.

Meets or exceeds the following industry standards:

ANSI/WDMA I.S. 1A and A.W.S. Grade Custom Edition II 2014.



\*Stile and rail frame dimensions may vary due to machining specifications

### **PRODUCT FEATURES AND SPECIFICATIONS**

**Maximum Size:** 4'0" x 8'0"

**Minimum Size:** 1'6 x 5'0 (Please contact us for potential options)

**Thickness:** 1-3/8" or 1-3/4"

**Core:** Particleboard LD-2; Meets or exceeds requirements of ANSI A208.1 and CS236-66. Lumber and strand core also available.

**Stiles\*:** 1-1/4" softwood bonded to core. Laminated hardwood available

**Rails\*:** 1-1/4" softwood bonded to core. Larger rails available

**Faces:** Rotary Natural Birch, Plain Sliced Red Oak, Legatex, Raw or Primed Hardboard, and Luan .

**Adhesives:** Type-I interior.

**Lites and Louvers:** Total areas of openings must not exceed 40% of door area, or 50% of door height. Must be a minimum of 5" from door edge.

**Prefitting:** May be prefit to net sizes and machined for hardware as specified.

**Other Detailed Work:** Metal louvers and lite stops as specified. Wood light stops to match faces.

**Finishing:** All species available raw or with water-borne stain base UV finish that meets or exceeds WDMA or AWI system TR-6. EPA and California Air Resources Board (CARB) approved.

**Warranty:** Two-year limited warranty. See Haley warranty at [Haley Bros website](http://www.HaleyBros.com) for specific warranty details.

**Short Form Specification:** "Doors shall be Haley Architectural APC-1 particleboard core manufactured according to specifications in Haley catalog."