5-PLY PARTICLE BOARD DROP-IN CORE DOOR

NAUF AVAILABLE – GRADE A HARDWOOD VENEER

Standard Drop-In Particleboard Core offers an affordable solution when bonded-to-core doors aren't necessary, making it the most popular flush door in the industry. Not recommended for plastic laminate or veneer high gloss finishes. Meets or exceeds the following industry standards: ANDI/WDMA I.S. 1A; W.I. Section 12 and A.W.S. Grade Custom Edition II 2014.

*Stile and rail frame dimensions may vary due to machining specifications

PRODUCT FEATURES AND SPECIFICATIONS

Maximum Size: 4'0" x 8'0"

Minimum Size: 1'6" x 5'0"

Thickness: 1-3/8" or 1-3/4"

Core: Particleboard; Meets or exceeds requirements of ANSI A208.1 and CS236-66.

Stiles*: 1" softwood.

Rails*: 1-1/8" minimum.

Faces: Thin skin rotary natural birch and plain sliced red oak, Legatex, and high-density fiberboard (HDF). Not recommended for plastic laminate or veneer high gloss finishes.

Adhesives: Type-II interior.

Lites and Louvers: Total area of openings not to exceed 40% of door area, or 50% of door height. Must be a minimum of 5" from door edge.

Prefitting**: Must be factory machined for hardware as specified.

Other Detailed Work: Metal louvers and lite stops as specified. Wood light stops to match faces. Wire chase not available.

Finishing: All species available raw or with water-borne stain base UV finish that meets or exceeds WDMA or AWI system TR-6. EPA and California Air Resources Board (CARB) approved.

Warranty: 2 Year Commercial Door warranty. See Haley warranty at Haley Bros website for specific warranty details.

Short Form Specification: "Doors shall be Haley Architectural PBC Particleboard Core manufactured according to specifications in Haley catalog."