



### ARCHITECTURAL 5-PLY PARTICLE BOARD CORE DOOR

BONDED TO CORE - NON RATED OR 20-MINUTE - NAUF AVAILABLE  
GRADE A HARDWOOD VENEER - PLASTIC LAMINATE

Designated for heavy usage in schools, hospitals, public buildings, military and other corridor entry applications. Highest grade for total door performance and appearance. Interior use only.

Meets or exceeds the following industry standards:

ANDI/WDMA I.S. 1A; W.I. Section 12 and A.W.S. Grade Custom Edition II 2014.



\*Stile and rail frame dimensions may vary due to machining specifications

#### **PRODUCT FEATURES AND SPECIFICATIONS**

**Maximum Size:** 4'0" x 10'0"

**Minimum Size:** 1'6" x 5'0" (Please contact customer service for potential options.)

**Thickness:** 1-3/8" or 1-3/4"

**Core:** Particleboard LD-2; Meets or exceeds requirements of ANSI A208.1 and CS236-66. (1LD-1 core used for plastic laminate faces.) Also available in structural composite lumber and wood (stave) cores.

**Stiles\*:** 1-1/8" laminated hardwood bonded to core

**Rails\*:** 1-1/8" minimum; softwood

**Faces:** All commercially available Premium Grade 5-Ply hardwood species, high density fiberboard (HDF) and high-pressure decorative laminates (HPDL).

**Adhesives:** Type-I interior.

**Lites and Louvers:** Total area of openings not to exceed 40% of door area, or 50% of door height. Must be a minimum of 5" from door edge.

**Prefitting\*\*:** Must be factory machined for hardware as specified.

**Other Detailed Work:** Metal louvers and lite stops as specified. Wood light stops to match faces.

**Finishing:** All species available raw or with water-borne stain base UV finish that meets or exceeds WDMA or AWI system TR-6. EPA and California Air Resources Board (CARB) approved.

**Warranty:** Lifetime warranty. See Haley warranty at [Haley Bros website](http://HaleyBros.com) for specific warranty details.

**Short Form Specification:** "Doors shall be Haley Architectural APC-2 Particleboard Core manufactured according to specifications in Haley catalog."