

ARCHITECTURAL 5-PLY PARTICLEBOARD/LIGHT COMMERCIAL DOOR

BONDED TO CORE - **NON RATED OR 20-MINUTE** - HARDWOOD VENEER - GRADE A

Haley's entry level architectural door. Available in Rotary Natural Birch and Plain Sliced Red Oak faces. High grade for total door performance and appearance. Interior use only. Meets or exceeds following industry standards: Current ANSI/WDMA I.S. 1A and A.W.S. Grade Custom Edition II 2014.



* Stile and rail frame dimensions may vary due to specifications.

PRODUCT FEATURES AND SPECIFICATIONS

Maximum Size: 4' 0" X 8' 0"

Minimum Size: 1'6" X 5' 0" (Please contact us for potential options.)

Thickness: 1 3/8" or 1 3/4"

Core: Particleboard LD-2; Meets or exceeds requirements of ANSI A208.1 and CS236-66. Lumber and strand core also available.

Stiles: 1 1/4" softwood bonded to core. Laminated hardwood available.

Rails: 1 1/4" softwood bonded to core. Larger rails available.

Faces: Rotary Natural Birch and Plain Sliced Red Oak.

Adhesives: Type I Interior.

Lites and Louvers: Total areas of openings must not exceed 40% of door area, or 50% of door height. Must be a minimum of 5" from door edge.

Prefitting: May be prefit to net sizes and machined for hardware as specified.

Other Detailed Work: Metal louvers and lite stops as specified. Wood light stops to match faces.

Finishing: All species available raw or with water-borne stain base UV finish that meets or exceeds WDMA or AWI system TR-6. EPA and California Air Resources Board (CARB) approved.

Warranty: Two-year limited warranty. See Haley warranty @ www.haleybros.com for specific warranty details.

Short Form Specification: "Doors shall be Haley architectural APC-1 particleboard core manufactured according to specifications in Haley catalog."