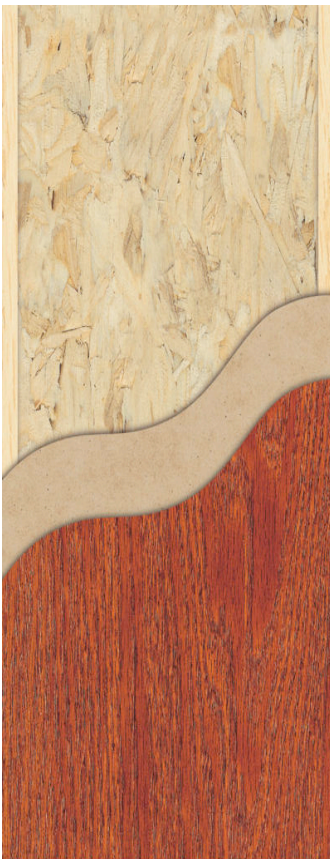


# ARCHITECTURAL 5-PLY STRUCTURAL COMPOSITE LUMBER CORE DOOR

## BONDED TO CORE - NO ADDED UREA FORMALDEHYDE - GRADE A HARDWOOD VENEER

*Haley's Architectural Laminated Strand Lumber Core is manufactured with laminated strand lumber, glued together providing versatile application of surface mounted hardware. Meets or exceeds following industry standards: Current ANSI/WDMA I.S. 1A; W.I. Section-12 and A.W.S. Grade Custom Edition II 2014.*



\* Stile and rail frame dimensions may vary due to machining specifications.

### PRODUCT FEATURES AND SPECIFICATIONS

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**Maximum Size:** 4' 0" X 10' 0"

Minimum Size: 1' 6" X 5' 0" (Please contact customer service for potential options.)

**Thickness:** 1 3/4"

**Core:** One specie of laminated strand lumber, kiln-dried and glued together. Core bonded to stiles and rails.

**Stiles\*:** 1 3/8" 2-ply hardwood bonded to core; 1 3/8" hardwood optional.

**Rails\*:** 1 1/8" minimum; bonded to core..

**Faces:** All commercially available hardwood species and hi-pressure decorative laminates (HPDL) backed with dual layer high-density fiberboard (HDF.)

**Adhesives:** Type-II Interior

**Lites and Louvers:** Full lite available with no less than 6" stiles and top rail and 10" bottom rail. No hardware preps within 2 1/4" from lite/louver opening.

**Prefitting:** May be factory machined for hardware as specified.

**Other Detailed Work:** Metal louvers and lite stops as specified. Wood light stops to match faces.

**Finishing:** All species available raw or with water-borne stain base UV finish that meets or exceeds WDMA or AWI system TR-6. EPA and California Air Resources Board (CARB) approved.

**Warranty:** Lifetime warranty. See Haley warranty @ [www.haleybros.com](http://www.haleybros.com) for specific warranty details.

**Short Form Specification:** "Doors shall be Haley Architectural SCL Structural Composite Lumber Core" manufactured according to specifications in Haley catalog.

**Leed Credits:** MR 5.1 and 5.2. Local and Regional Materials; project must be within 500 miles (2 points possible.)

EQ 4.4 Low Emitting Material (1 point.)

MR7 Certified Wood (1 point.) Chain of Custody certificate available upon request.